

according to EEC Directives 91/155/EEC and 93/112/EC

Product name:		DP-LUBRICANT	BLUE		Page:	1/6
Last revised date:		2000-02-01			Print date:	2000-02-01
P/N-no.:		M1201015				US-D/1.0
1.	IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY/UNDE			SDS-ID:	00 0/1.0	
1.	IDENTIFICATION OF	THE SUBSTANCE		ATION AND COMPANY/UND	ERTARING	
	Product name:	DP-LUBRICANT	BLUE			
	Application:	Cutting and cooling additive for fine grinding <u>Container size:</u> 1, 5, 25 I and polishing of materialographic preparations				
	Supplier:	Struers A/S Valhøjs Allé 176 DK-2610 Rødov Tel: +45 3670 3	/re			
2.	COMPOSITION/INFORMATION ON INGREDIENTS					
	The product contains: organic solvents and pigments.					
	<u>Chemical name:</u> Ethanol	<u>CAS-No.:</u> 64-17-5	<u>%:</u> 70-85	Hazard classification: F;R11	<u>Notes:</u>	
	Ethylene glycol	107-21-1	5-15	Xn;R22	-	
	Propan-2-ol	67-63-0	5-15	F;R11 Xi;R36 R67	-	
	Blue dye	81457-64-9	< 0.1	-	-	
3.	HAZARDS IDENTIFIC	ATION				
	Considering the limited amount applied during use and the size of the container, the risk of adverse effects is considered small. The product is highly flammable.			ects is		
	<u>Man:</u>	permanent dam	age to the n	sorbed into the body by inhalat ervous system, including the bi atory tract. See point 11 for add	rain. The liquid ma	ay irritate the
	Environment:	The product is n	ot expected	to be hazardous to the environn	nent.	
4.	FIRST-AID MEASURE	S				
	Burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.			ea. Call an		

Inhalation:	Move into fresh air and keep at rest.
Skin contact:	Remove contaminated clothes and rinse skin thoroughly with water.
Eve contact:	Immediately flush with plenty of water for at least 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Continue flushing during transport to hospital. Bring along these instructions.
Ingestion:	Immediately rinse mouth and drink plenty of water. Keep person under observation. If uncomfortable: Seek hospital and bring along these instructions.

according to EEC Directives 91/155/EEC and 93/112/EC



Product name:	DP-LUBRICANT BLUE	Page:	2/6
Last revised date:	2000-02-01	Print date:	2000-02-01
P/N-no.:	M1201015	SDS-ID:	US-D/1.0

5. FIRE-FIGHTING MEASURES

Extinguishing media:Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Cool
containers exposed to heat with water spray and remove container, if no risk is involved.Specific hazards:The product is highly flammable, and explosive vapour/air mixtures may be formed even at
normal room temperatures. Vapours are heavier than air and may travel along the floor and
in the bottom of containers. Vapours may be ignited by a spark, a hot surface or an ember.

<u>Protective equipment for</u> Use air-supplied respirator during fire fighting. <u>fire-fighters:</u>

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:Do not smoke or use open fire or other sources of ignition. Avoid inhalation of vapours and
contact with skin and eyes. For personal protection, see point 8.Environmental
precautions:Do not discharge into drains, water courses or onto the ground.Methods for
cleaning up:Large quantities of concentrate should not be discharged into the drain but removed with
absorbing material. Do not use sawdust or other combustible material. For waste
disposal, see point 13.

7. HANDLING AND STORAGE

Safe handling advice:	Avoid inhalation of vapours and contact with skin and eyes. Observe good industrial hygiene practices.
Technical measures:	Do not smoke or use open fire or other sources of ignition.
Technical precautions:	Local exhaust is recommended.
<u>Technical measures for</u> safe storage:	Follow rules for flammable liquids.
Storage conditions:	Store in a cool and well-ventilated place.

according to EEC Directives 91/155/EEC and 93/112/EC



Product name:	DP-LUBRICANT BLUE	Page:	3/6
Last revised date: <u>P/N-no.:</u> 8. EXPOSURE CONTROI	2000-02-01 M1201015 - S/PERSONAL PROTECTION	Print date: SDS-ID:	2000-02-01 US-D/1.0
Engineering measures: Provide adequate ventilation. Observe Occupational Exposure of inhalation of vapours.		ure Limits and min	iimize the risk

Chemical name:	Exposure limits:	Type:	Notes:	References:
Ethanol	1000ppm	TWA	A4	ACGIH (1999)
Ethyl alcohole (Ethanol)	1000ppm 1900mg/m ³	TWA		OSHA 1998
Isopropyl alcohol	400	TWA		ACGIH (1999)
	500ppm	STEL		
Isopropyl alcohol	400ppm 980mg/m ³	TWA	-	OSHA 1998
Respiratory equipment:	In case of inadequate v equipment. Use respira			tion, use suitable respiratory pe A2.
Hand protection:		e the gloves. F	requent change is	re recommended, but be aware that s advisable. Consult the glove
Eye protection:	Risk of contact: Wear g	goggles/face sh	nield.	
Skin protection:	No special precautions	S.		

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	colourless liquid
Odour:	odour of alcohol
pH:	not relevant
Boiling point:	not available
Flash point:	13°C
Explosive properties:	3.2-19.0 vol%
Relative density:	not available
Solubility:	soluble in water

10. STABILITY AND REACTIVITY

Stability: Stable.

<u>Conditions/</u> Direct sunlight. Heating. Oxidizing agents. materials to avoid:

<u>Hazardous</u> None in particular. <u>decomposition products:</u>

according to EEC Directives 91/155/EEC and 93/112/EC



Product name:	DP-LUBRICANT BLUE	Page:	4/6
Last revised date:	2000-02-01	Print date:	2000-02-01
P/N-no.:	M1201015	SDS-ID:	US-D/1.0

11. TOXICOLOGICAL INFORMATION

In case of insufficient ventilation, extensive use may cause the damage described below.

Inhalation:	Small quantities: Vapours may irritate throat and respiratory system and cause coughing. Large quantities: Vapours may irritate throat and respiratory system and cause headache, dizziness and dullness. In serious cases, unconsciousness and permanent damage to the nervous system, including the brain, and liver may be seen.
Skin contact:	Prolonged contact may cause redness, irritation and dry skin. Contains 2-propanol which may penetrate the skin.
Eve contact:	Splashes may irritate.
Ingestion:	May irritate and cause malaise.
Specific effects:	Frequent inhalation of even small concentrations may cause irritability, fatigue, memory failure and in time permanent damage to the nervous system, including the brain, and possibly kidneys, too. Carcinogenicity: National Toxicology Program (NTP): No. I.A.R.C. Monographs: No. OSHA: No.

12. ECOLOGICAL INFORMATION

 Mobility:
 The product is miscible with water. May spread in water systems. The product contains organic solvents which will evaporate easily from all surfaces.

<u>Degradability:</u> The product is biodegradable.

Ecotoxicity: The product is not expected to be hazardous to the environment.

13. DISPOSAL CONSIDERATIONS

Dispose of waste and residues according to agreement with local authorities.

Waste from residues:	EWC-code: 20 01 13
<u>Contaminated</u> packaging:	Dispose of contaminated packings as residue.

according to EEC Directives 91/155/EEC and 93/112/EC



Product name:	DP-LUBR	ICANT BLUE				Page:	5/6
Last revised date:	2000-02-0)1				Print date:	2000-02-01
P/N-no.:	M120101	5				SDS-ID:	US-D/1.0
14. TRANSPORT INFORM	ATION						
<u>UN-number:</u> 1993	Proper sh	nipping name:	FLAMMABI	E LIQUID, N.C	D.S. (Etha	inol)	
<u>Sea (IMDG):</u>	Class:	3.2	PG:	II	MP:	No	
	EmS:	3-07	MFAG:	Subsection	4.2		
<u>PG:</u>	To be har	ndled locally.					
Land (RID/ADR):	Class:	3	Item:	3	Letter:	b	
<u>Air (ICAO/IATA):</u>	Class:	3	PG:	II			

15. REGULATORY INFORMATION

Labelling:



R11 S7 S16	Highly flammable. Keep container tightly closed. Keep away from sources of ignition - No smoking.
	NFPA Rating:
\otimes	
Specific provisions:	TSCA: Listed.
National regulation:	Europe/USA: This Safety Data Sheet has been prepared according to the EU-regulation.
	EC Directives 67/548/EEC on dangerous substances and 88/379/EEC on dangerous preparations (up to and inclusive of the 25th adaptation). Threshold Limit Values (1999), ACGIH, by the American Conference on Governmental Industrial Hygienists. The Code of Federal Regulation, Title 29, part 1910. Occupational Safety and Health Standards, Air contaminants, 1998.

according to EEC Directives 91/155/EEC and 93/112/EC



Product name:	DP-LUBRICANT BLUE	Page:	6/6
Last revised date:	2000-02-01	Print date:	2000-02-01
P/N-no.:	M1201015	SDS-ID:	US-D/1.0

16. OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

Transport information (ICAO): Pass: 302/1 | - 305/5 | Cargo: 303/30 | - 307/60 |

Released: 16 December 1994 Approved by DTC.

Franke G. Berghut

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

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